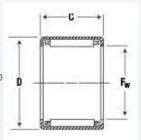




Full Complement needle rollers are ideal for lower speeds and higher loads. Because these bearings utilize more rollers, higher loads are attainable. The lip of the drawn cup outer ring is turned in which mechanically retains the rollers while in motion. These outer rings are then filled with as many rollers as possible. Roller alignment is maintained even with repeated removal of the shaft.



| DRAWN CUP NEEDLE ROLLER BEARING | | | | | | | | | | | | | |
|---------------------------------|--------|-------|--------|-------|--------|------------------------|---------------------------|---------------------|-----------------------|--------------------------|----------------------------|------------------------------|----------------------------|
| F _w | | D | | С | | Torrington | | | | INA | | IKO | |
| inch | metric | inch | metric | inch | metric | caged open end J | caged closed end MJ | open end full comp. | closed end full comp. | caged open end SCE | caged closed end BCE | caged open end BA. ZOH | caged closed end BAM |
| 0.125 | 3.175 | 0.250 | 6.350 | 0.250 | 6.350 | | 8 | <u>B-24</u> | | = | | | 8 8 |
| 0.156 | 3.970 | 0.281 | 7.142 | 0.250 | 6.350 | | | B-2-1/2-4 | | SCE-2-1/2-4 | | | |
| 0.156 | 3.970 | 0.281 | 7.142 | 0.312 | 7.920 | | la s | B-2-1/2-5 | | | | S. | 3 9 |
| 0.188 | 4.763 | 0.344 | 8.733 | 0.250 | 6.350 | | | <u>B-34</u> | M-341 | | | | |
| 0.188 | 4.763 | 0.344 | 8.733 | 0.375 | 9.530 | | | B-36 | M-361 | * | | E | |
| 0.250 | 6.350 | 0.437 | 11.112 | 0.250 | 6.350 | JP-44-F | | <u>B-44</u> | M-441 | SCE 44 | BCE 44 | BA 44 ZOH | |
| 0.250 | 6.350 | 0.437 | 11.112 | 0.312 | 7.920 | <u>J-45</u> | MJ-451 | B-45 | M-451 | SCE 45 | BCE 45 | BA 45 ZOH | BAM 45 |
| 0.250 | 6.350 | 0.438 | 11.113 | 0.375 | 9.525 | | | <u>B-46</u> | | | | | |
| 0.250 | 6.350 | 0.437 | 11.112 | 0.438 | 11.130 | <u>J-47</u> | MJ-471 | B-47 | M-471 | SCE 47 | BCE 47 | BA 47 ZOH | BAM 47 |
| 0.313 | 7.938 | 0.500 | 12.700 | 0.312 | 7.920 | <u>J-55</u> | MJ-551 | <u>B-55</u> | M-551 | SCE 55 | BCE 55 | BA 55 ZOH | BAM 55 |
| 0.313 | 7.938 | 0.500 | 12.700 | 0.375 | 9.520 | | | B-56 | | | | BA 56 ZOH | BAM 56 |
| 0.313 | 7.938 | 0.500 | 12.700 | 0.438 | 11.130 | <u>J-57</u> | MJ-571 | <u>B-57</u> | M-571 | SCE 57 | BCE 57 | BA 57 ZOH | BAM 57 |
| 0.313 | 7.938 | 0.500 | 12.700 | 0.562 | 14.270 | | | B-59 | | SCE 59 | BCE 59 | BA 59 ZOH | BAM 59 |
| 0.313 | 7.938 | 0.563 | 14.288 | 0.438 | 11.125 | | | BH-57 | MH-571 | | | | |
| 0.313 | 7.938 | 0.563 | 14.288 | 0.562 | 14.275 | | ix s | BH-59 | | | | | 3 |
| 0.375 | 9.525 | 0.563 | 14.288 | 0.312 | 7.920 | <u>J-65</u> | MJ-651 | <u>B-65</u> | M-651 | SCE 65 | BCE 65 | BA 65 ZOH | BAM 65 |
| 0.375 | 9.525 | 0.563 | 14.288 | 0.375 | 9.520 | <u>J-66</u> | MJ-661 | B-66 | M-661 | SCE 66 | BCE 66 | BA 66 ZOH | BAM 66 |
| 0.375 | 9.525 | 0.563 | 14.288 | 0.438 | 11.125 | | | <u>B-67</u> | | | | | |
| 0.375 | 9.525 | 0.563 | 14.288 | 0.500 | 12.700 | <u>J-68</u> | MJ-681 | B-68 | M-681 | SCE 68 | BCE 68 | BA 68 ZOH | BAM 68 |